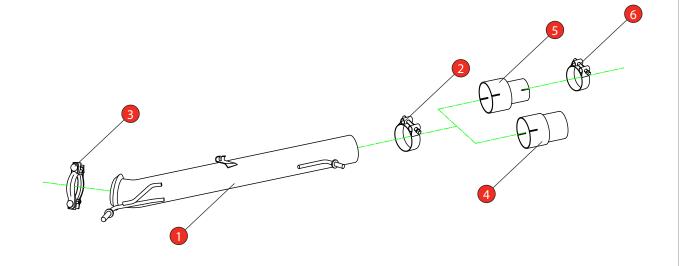


## **SCORPION // FITTING INSTRUCTIONS**

## HAND BUILT

Car	Ford Fiesta ST MK8	Part No.	SFDP089			
Year	2018-Current	Fit Kits	319FK			
Notes	Where not supplied use original fittings. The original exhaust requires cutting.	Features	Pipe Diameter:- 70mm			
Estimated Fitting Time: 60 Minutes						



NO.	PART NO.	DESCRIPTION	QTY	E-MARK	N/A
1	1298FD	GPF Delete Pipe	1	DATE	30/11/18
Fit Kit					00
				AUTHORISED	M.Ydlibi
2	Z016.10063	72mm H/D Clamp	1		1111 0101
3	Z016.10077	79mm Two piece Clamp	1		
4	AD111	Adaptor (USE TO FIT TO SCORPION GPF-BACK SYSTEM)	1		
5	AD112	Adaptor (USE TO FIT TO O.E GPF-BACK SYSTEM)	1		
6	Z016.10064	63-68mm Clamp (USE TO FIT TO SCORPION GPF-BACK SYSTEM)	1		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

A) When Fitting the GPF delete pipe the original system requires cutting 80mm from the centre mounting bracket. De-bur this edge as the Scorpion adaptor will fit over it.

Further instructions on removing the original GPF-Back system are provided with the Scorpion GPF-back system



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STAY CONNECTED TO RED POWER.

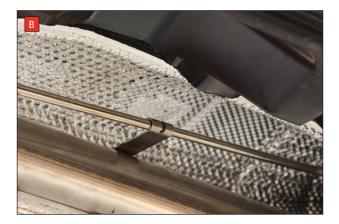


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## HAND BUILT

Car	Ford Fiesta ST MK8	Part No.	SFDP089		
Year	2018-Current	Fit Kits	319FK		
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B) Re-fit the tube to the support bracket on the GPF delete pipe.



